

chucks for work of a little larger size. For handling work in the rough state, the three- or four-jawed chuck is adaptable to a great range of sizes, without any changes in the chuck

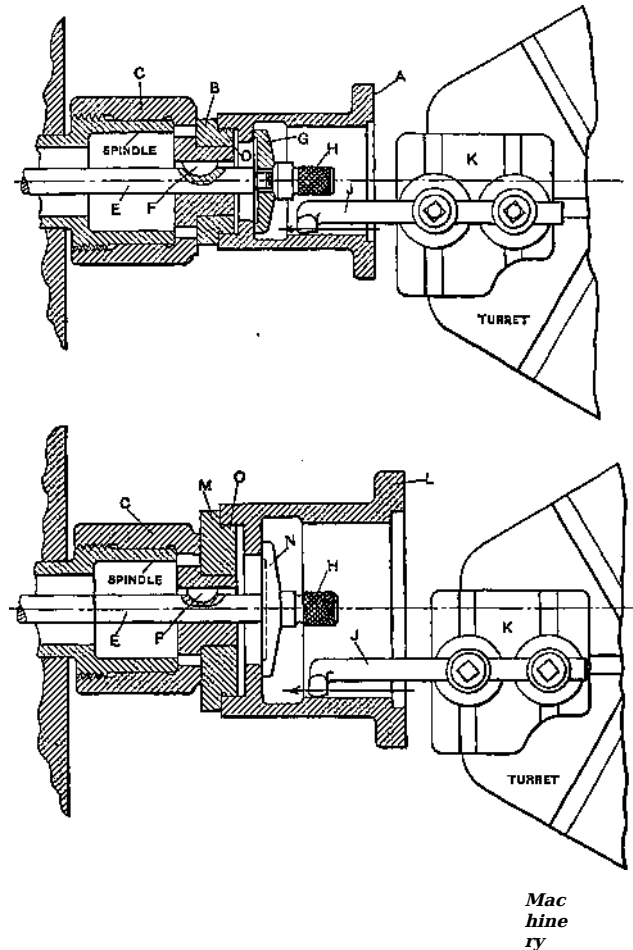


Fig. 1. Fixture for Holding Pot Castings on Horizontal Turret Lathe; Different Clamping Collars are provided for Different Sizes of Work

jaws; but collets and step chucks require a change in jaws, or a re-setting if much variation is found in the diameters of different pieces of work. The step chuck is more frequently used for partly finished work, while collets are used for both rough